

SPI SURFACE FINISH GRIT RANGE

www.delta-mold.com

Type of finish	SPI Finish Type	Grit Range	Previous Finish Type	Description
"High Polish" finishes	A1	Grade #3 diamond buff	#1	A1 is comparable to #1
	A2	Grade #6 diamond buff	#2	A2 is slightly finer than #2
	A3	Grade #15 diamond buff		A3 has more imperfections than #2
"Paper finishes"	B1	600 Grit paper	#3	B1 is finer than #3
	B2	400 Grit paper		B2 is slightly finer than #3
	B3	320 Grit paper		B3 is comparable to #3
"Stone finishes"	C1	600 Stone	#4	C1 is finer than #4
	C2	400 Stone		C2 is slightly finer than #4
	C3	320 Stone		C3 is comparable to #4
"Dry Blasted" finishes	D1	Dry blast glass bead #11	#5	D1 is finer than #5
	D2	Dry blast #240 oxide		D2 is comparable to #5
	D3	Dry blast #24 oxide		D3 is a little more coarse than #4